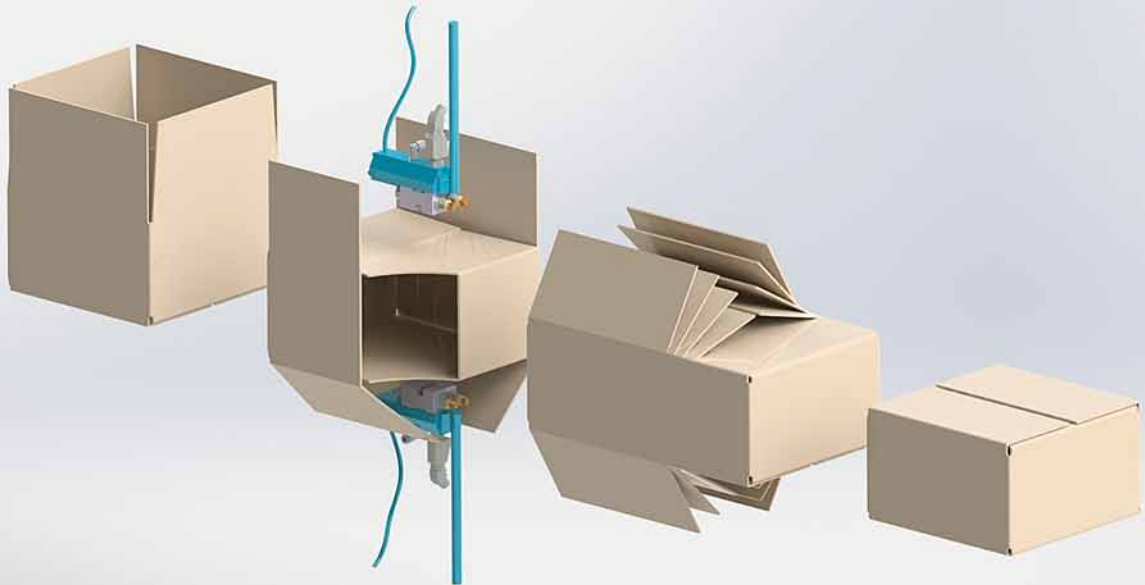


IWA

StanTech HOTMELT BOX CLOSING MACHINE





Main features:

- hot melt top and bottom box closing machine
- Manual box loading
- economy solution for low production needs looking for hot melt packaging quality

IVA is consisted of:

- Main construction made out of painted carbon steel or stainless steel (depending on customer's request)
- Belt conveyors manually adjustable to the width of the box
- Box top closing module adjustable manually adjustabl to the box size
- hot melt adhesive station





Model	IVA
Machine dimensions (LxWxH)	2500 x 1100 x 1570 mm
Capacity	8 boxes/min.
Compressed air	6 bar
Power requirements	380 V, 50 Hz, 7kW
Min. Case dimensions (L x W x H)	100 x 250* x 100
Max. Case dimensions (L x W x H)	500 x 400 x 400
NORDSON hot melt aplikator	ProBlue 4
Materials	C. 0361, C. 4580, POM

*Optional: forming modul for case 150mm width

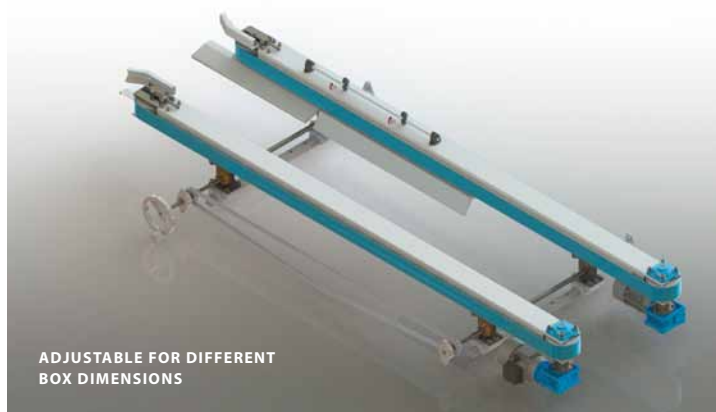
- Box bottom closing module

IVA is designed for use in the production environments with lesser production capacity where box loading is done by the operators manually, and final closure of the box with scotch tape. IVA eliminates use of scotch tape and utilizes hot melt adhesive instead. The main advantages of hot melt enclosing systems are:

- Perfect case forming and aesthetic
- Structural integrity in the transport and storage
- Seal quality and complete product protection
- Maintaining adhesion properties in cold, hot or humid conditions
- Requires fewer employees to run faster line speeds
- Cost reduction and solid adhesive requires less storage space than tape rolls
- Gluing all flaps, not only two outer flaps, and it is hidden (complete surface is free for printing logo, brand name or product data)

Changing of the box sizes is being done manually thru turning wheels (optionally machine can be equipped with motorized systems for switching between various sizes). Change over takes less than 5minutes.

Why to consider purchasing IVA – hot melt system improves overall image of the product leaving good impression on end users. IVA presents economical solution for integrating quality of hot melt systems with your production needs.



ADJUSTABLE FOR DIFFERENT BOX DIMENSIONS

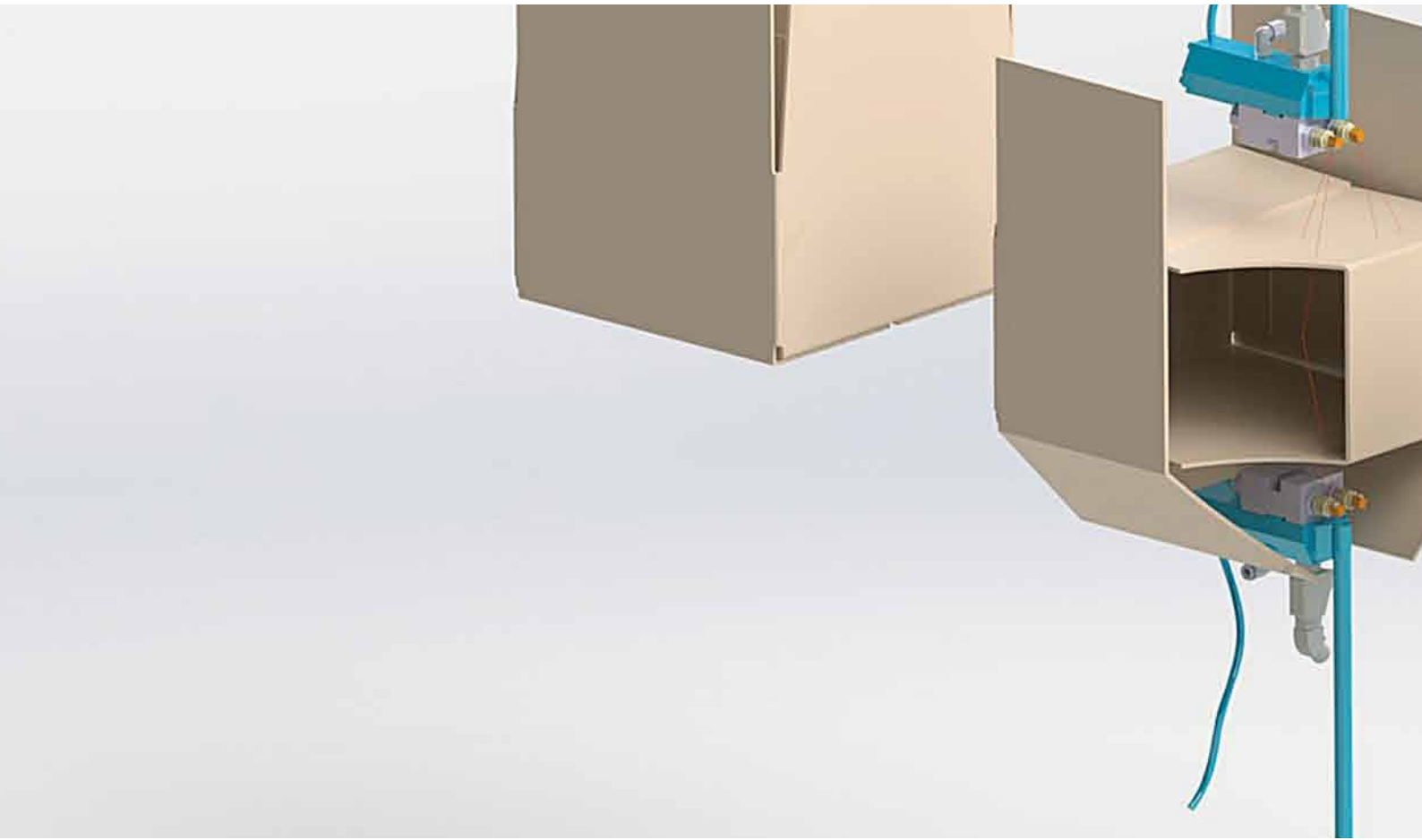
Stan Tech is proud to offer big variety of fully automated systems from two main areas of packaging industry:

• **Cardboard packaging:**

- Carton erecting machines
- Carton forming machines
- Carton closing machines
- Carton loading machines

• **Tray filling and sealing:**

- Machines for filling and sealing of preformed trays (plastic and aluminum trays, cans, etc)
- Machines for sealing trays with lid stock film or precut lids
- Machines for filling and sealing of trays in modified atmosphere packaging



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